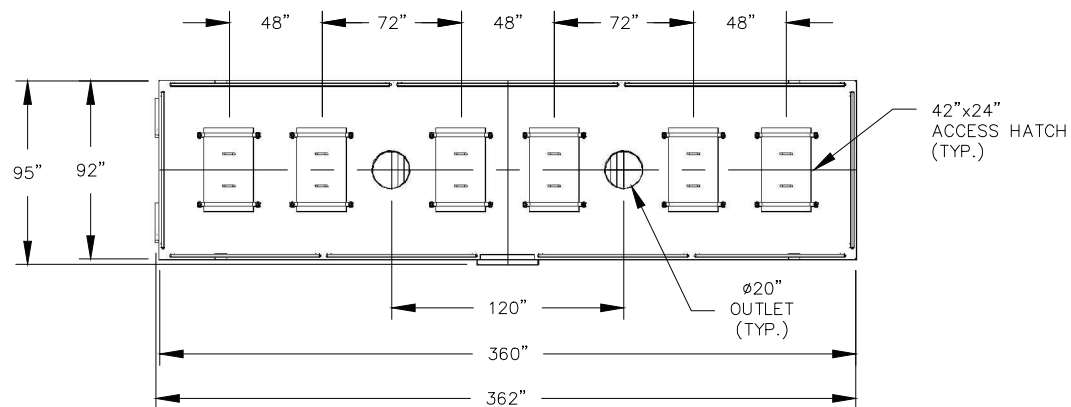
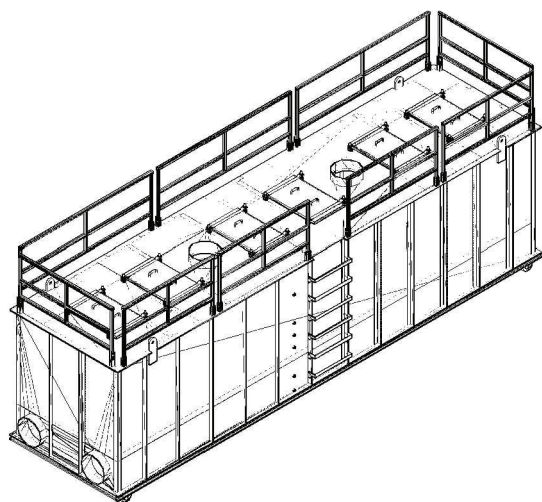
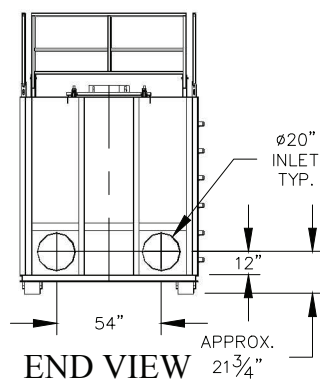
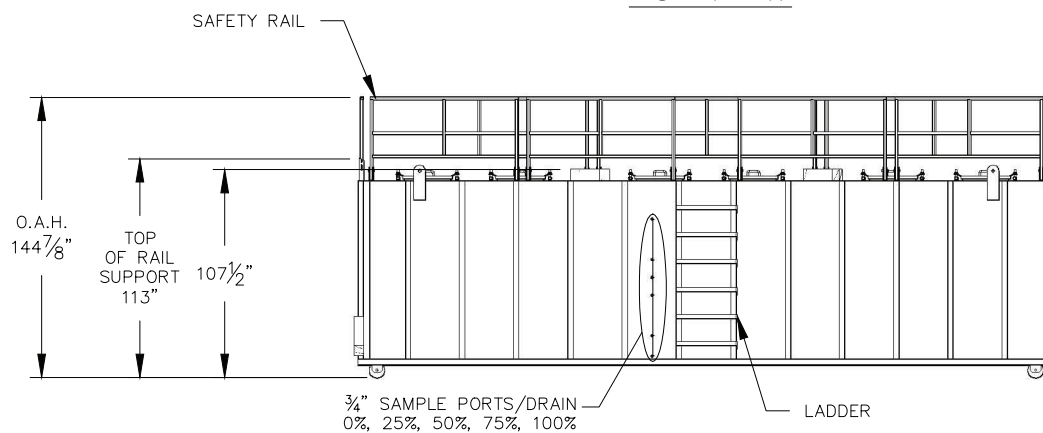




TOP VIEW



END VIEW



FRONT VIEW

8	ADD SAFETY RAILS	JB	1/21/13
7	REVISE STANDARDS	JB	8/23/07
6	CHANGE PRESSURE RATING TO 1 PSI	JB	3/8/07
NO.	REVISION	BY	DATE

PROJECT		 newterra [®]	
NB-20			
PROJ. NO.	SALES		
P.O. NO.			
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DRAWN BY	JB		
DESIGN BY	JB		
CHKD. BY	JL	GENERAL ARRANGEMENT	
DATE	11/28/11		
SCALE	NTS		
DWG. NO.		NB-20-1001	REV. 8



GENERAL ARRANGEMENT

VESSEL STANDARDS

VESSEL MATERIALS : SA-36	LIQUID DRAIN ASSEMBLY : 3/4" NPT
LINING : EPOXY	VOLUME OF MEDIA BED : 640 FT ³
EXTERIOR PAINT : EPOXY BASE W/ URETHANE TOP COAT	SHIP WT. EMPTY : 15,000 LBS
INTERNALS : 304 STAINLESS STEEL POR-O-SEPTA	MAX. OPERATING PRESSURE : 1 PSI
VESSEL ACCESS : 42" x 24" ACCESS HATCH (6 PLCS.)	MAX. OPERATING TEMPERATURE : 180°